



## Welding of Railway Vehicles and Components according to EN 15085-2

The Company: Percy Lane Products Ltd

Welding Manufacturing Sites: N/A

Address: Lichfield Road, Tamworth, B79 7TL

Is certified to perform welding under certification level CL 2 according to EN 15085-2

Field of application: Welding of railway vehicles components manufactured from carbon-manganese steels, stainless steels and aluminium/aluminium alloys in conjunction with new build railway vehicles to customer drawings and specifications -'Without Design'

### Range of Certification:

Welding Process according to EN ISO 4063	Material Group according to CEN ISO/TR 15608	Dimensions
141: TIG solid wire	Group 1 – C-Mn Steels with a specified minimum yield strength $R_{eH} \leq 360 \text{ N/mm}^2$	BW: N/A FW: 2.1mm – 12mm
	Group 8 – Austenitic Stainless Steels with $\text{Cr} \leq 19\%$	BW: N/A FW: 0.75mm – 12mm
	Group 22.1 – Al-Mg alloys	BW: 3mm – 19mm FW: 3mm – 12mm
	Group 22.2 – Al-Mg alloys with $\text{Mg} \leq 1.5\%$	
	Group 22.3 – Al-Mg alloys with $1.5\% < \text{Mg} \leq 3.5\%$	
	Group 22.4 – Al-Mg alloys with $\text{Mg} > 3.5\%$	
Group 23.1 – Al-Mg Si alloys		

### Responsible Welding Coordinator:

Mr Fred Hawksworth, CSWIP 3.2.1 Senior Welding Inspector (d.o.b 20 April 1955) Level B

### Deputy Responsible Welding Coordinator:

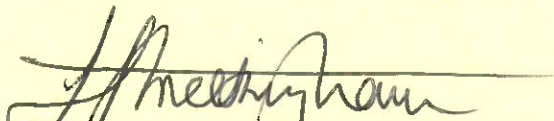
Mr Calvin Mortimer, C&G Sheet Metal Fabrication and Welding (d.o.b 01 August 1985) Level C

**Certificate Number: CWRVC/023/GB**

**Valid Until: 13 February 2023**

(subject to satisfactory periodic surveillance)

**Issued On: 05 January 2021**

  
TWI Certification Ltd, Scheme Manager