



Welding of Railway Vehicles and Components according to EN 15085-2

The Company: Dellner Glass Solutions Limited

Address:

Lichfield Road, Tamworth, B79 7TL, United Kingdom

Leadgate Industrial Estate, Consett, County Durham, DH8 7RS, United Kingdom

Is certified to perform welding under classification level CL 2 according to EN 15085-2

Types of activities performed: P = Production, S = Purchase and supply.

Location where each activity is performed:

Tamworth: P = Production

Consett: S = Purchase and supply

Field of application: Welding of railway vehicle components manufactured from carbon-manganese steels, stainless steels and aluminium / aluminium alloys in conjunction with new build railway vehicles to customer drawings and specifications without design.

Range of Qualification:

Welding process (ISO 4063)	Parent material (CEN ISO/TR 15608)	Dimensions	
		Butt welds	Fillet welds
TIG (141)	Group 1.1 Steels with a specified minimum yield strength $R_{eH} \leq 275N/mm^2$	3mm – 12mm	
	Group 1.2 Steels with a specified minimum yield strength $R_{eH} \leq 360N/mm^2$	-	2,1mm – 12mm
	Group 8.1 Austenitic stainless steels with $Cr \leq 19\%$	-	0,75mm – 12mm
	Group 22 Non heat treatable alloys	1mm – 20mm	
	Group 23.1 Al-Mg-Si alloys		
	Group 23.1 Al-Mg-Si alloys welded to Group 24.2 Al-Si-Mg alloys	Partial penetration butt weld: Group 23.1 – 3mm welded to Group 24.2 – 49mm – 64mm	-

Responsible Welding Coordinator:

Calvin Mortimer, CSWIP Welding Inspector, City & Guilds Sheet Metal Fabrication and Welding (d.o.b 01.08.1985)
Level B

Deputy responsible Welding Coordinator:

Jamie Kreutz, HNC Manufacturing Engineering (d.o.b 11.06.1994), Level C

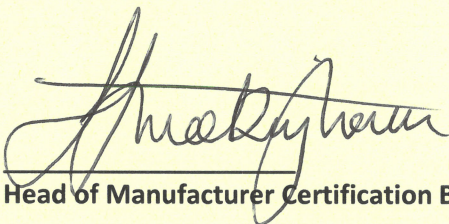
Remarks:

The welding coordinators are authorised, within the scope of this certificate, to test welders / operators in accordance with the relevant standards.

Certificate Number: CWRVC/023/GB

Valid Until: 20 February 2026
(subject to satisfactory periodic surveillance)

Issued On: 7 October 2025



Head of Manufacturer Certification Body, TWI Certification Ltd

Issued by: TWI Certification Ltd, Granta Park, Great Abington, Cambridge, CB21 6AL, UK