

C E R T I F I C A T E

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

CWRVC/023/GB

TWI Certification Ltd hereby certifies that the welding company

Dellner Glass Solutions Ltd
Lichfield Road
B79 7TL Tamworth, Staffordshire
United Kingdom

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL2
in the type of activity P

in the range indicated in the annex.

validity: 2025-04-08 until 2026-02-20

Cambridge, 2025-04-08
Place and date of issue

Lead auditor: DAVEY

signed on original

FRECKINGHAM
Head of certification body

Scope of the certificate

CWRVC/023/GB

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
141	1.1 1.2 22.1, 22.2, 22.3, 22.4, 23.1 23.1/24.2 8.1	t = 3 - 12 mm t = 2.1 - 12 mm t = 1 - 20 mm - t = 0.75 - 12 mm	FW, BW FW, BW FW, BW Partial penetration butt weld: Group 23.1 - 3mm welded to Group 24.2 - 49mm - 64mm FW

Area of Application:

- Welding of railway vehicle components manufactured from carbon-manganese steels, stainless steels and aluminium/aluminium alloys in conjunction with new build railway vehicles to customer drawings and specifications without design

Responsible welding coordinator(s):

Calvin Mortimer, Level B

born: 1985

1st deputy(ies) of the responsible welding coordinator(s):

Jamie Kreutz, Level C

born: 1994

Others deputies:

-

Remarks:

The welding coordinators Calvin Mortimer, Jamie Kreutz are authorised, within the scope of this certificate, to test welders/operators in accordance with the relevant standards.

Register no.:

TWI CL/15085/CL2/038/25/0

General provisions:

The General Terms and Conditions of the TWI Certification Ltd apply in the currently valid version.